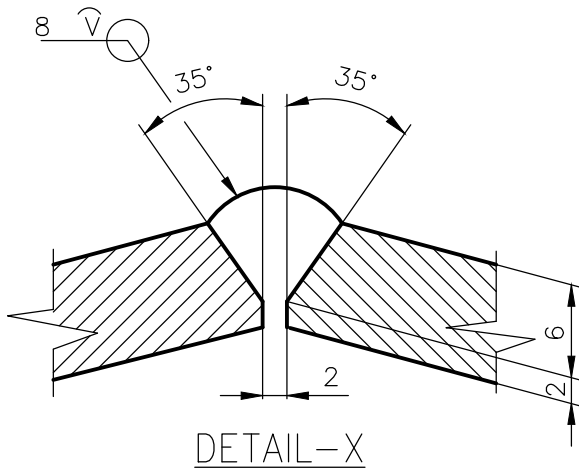
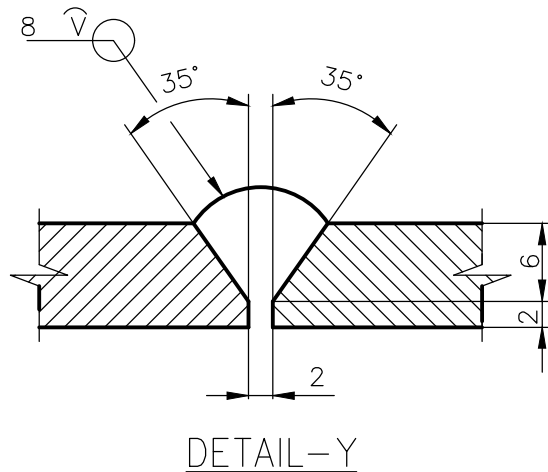
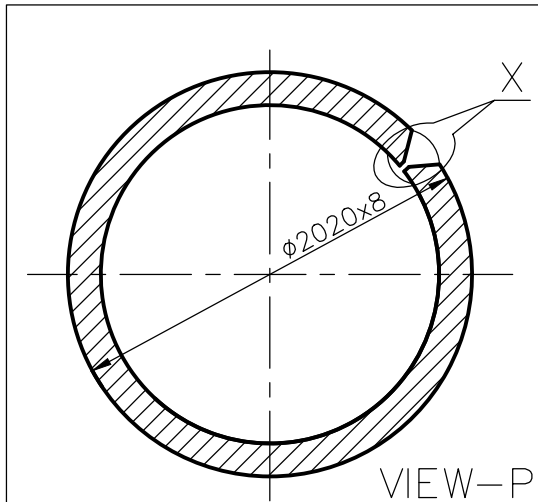
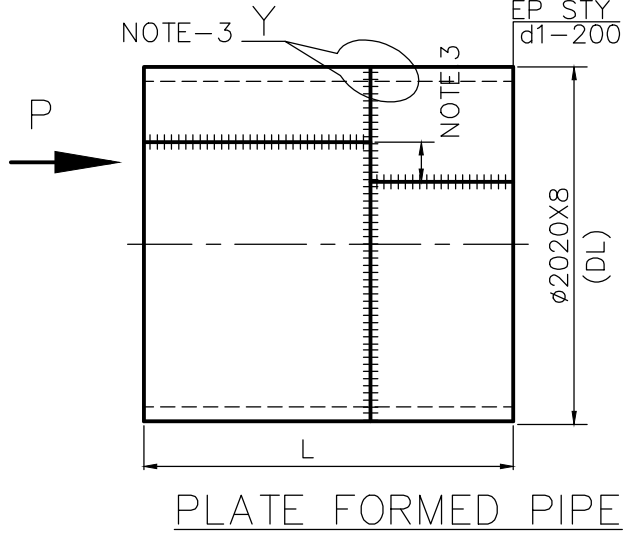
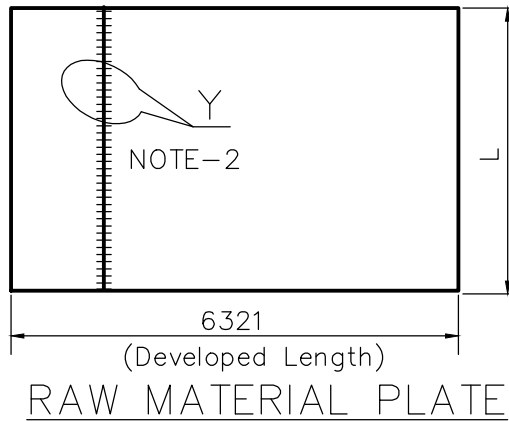


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19999-559-08-3

DRAWING No



NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078

01

04	04	PLATE PL.8x6321xL=3000	3-80-655-35561		SA 516 Gr.70	C	1190	25
								1
03	03	PLATE PL.8x6321xL=280	3-80-655-35561		SA 516 Gr.70	C	111	148
								1
02	02	PLATE PL.8x6321xL=5574	3-80-655-35561		SA 516 Gr.70	C	2212	650
								1
01	01	PLATE PL.8x6321xL=1147	3-80-655-35561		SA 516 Gr.70	C	455	709
								2
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT.	QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME PAVANKUMAR	SIGN -sd-	DATE 20.03.19	NO OF ITEMS
CHD	SESHAGIRI	-sd-	20.03.19	
APPD	KVR	-sd-	20.03.19	

DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION	ITEM No.
CODE	C/M/F	N.T.S	----	----	
TITLE	PLATE FORMED PIPE (OD2020x8)			DRAWING No. 3-80-655-35561	REV 01
			CARD CODE U 01		

REV 01	DATE 25.07.19	ALTERED APPROVED	M.P.K TRINADH
ZONE	VARIANTS LENGTH ALTERED. REVISION MARKED AS 01		